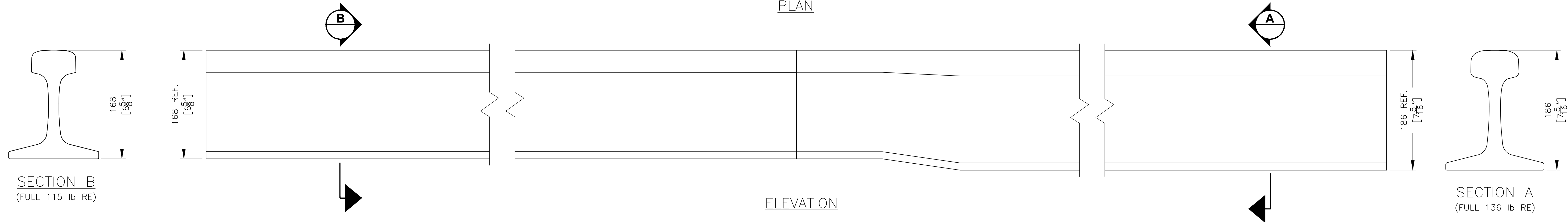
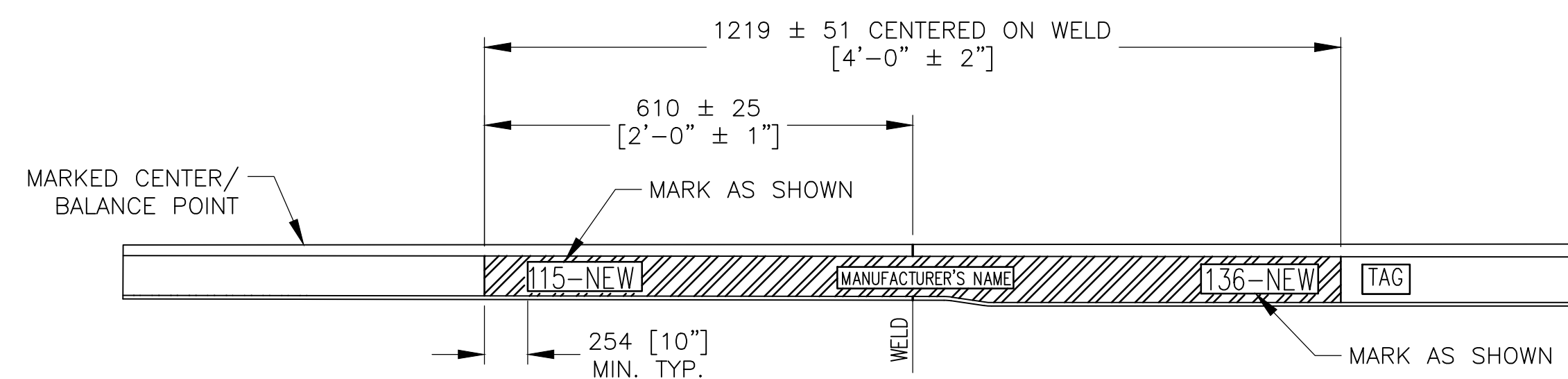


PLAN

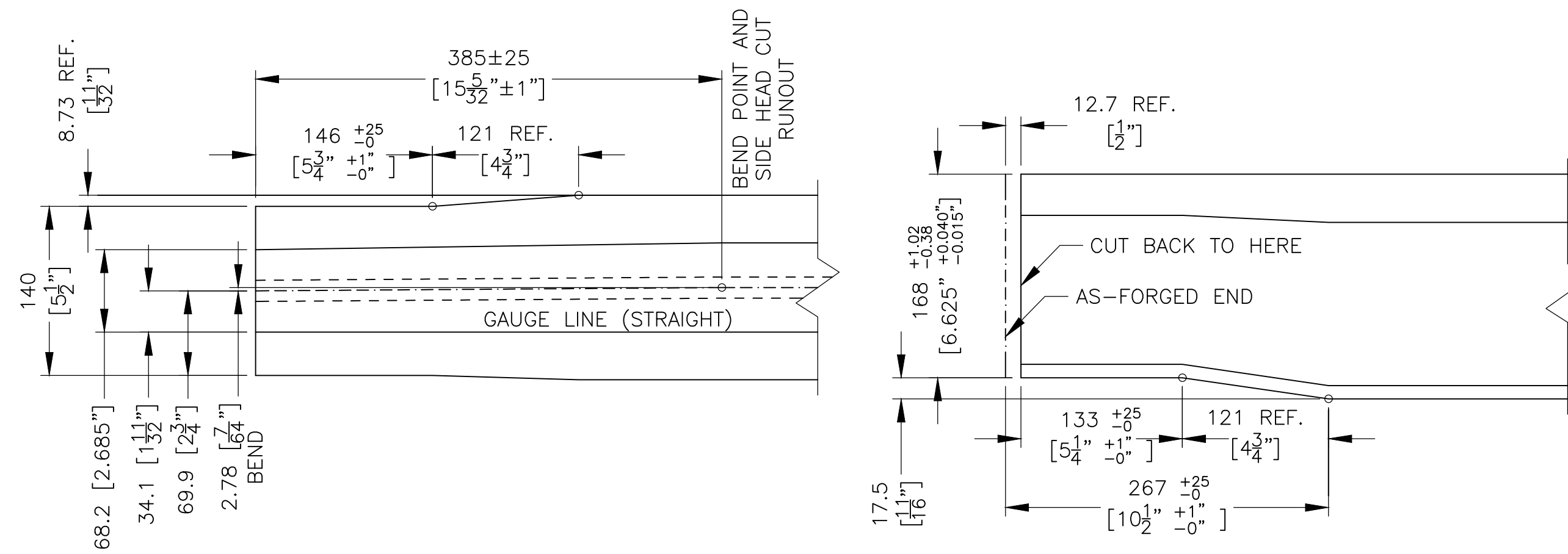


ELEVATION



ELEVATION

MARKING DETAILS



PLAN

ELEVATION

FORGING DETAILS

NOTES:

1. PAINT WEB OF RAIL AS LONG AS NEEDED, CENTERED ON WELD, SOLID WHITE ON BOTH SIDES, USING 2 1/2" BLOCK STENCIL AND BLACK PAINT, MARK THE APPROPRIATE RAIL TRANSITIONS, I.E. 115-NEW TO 136-NEW AT EACH END OF THE WHITE PAINTING. ADDITIONALLY, STENCIL THE MANUFACTURER'S NAME BETWEEN RAIL TRANSITION MARKING USING 2 1/2" BLOCK STENCIL.
2. AFTER FLASH BUTT WELD, 36" STRAIGHT EDGE CENTERED ON WELD MUST:
  - A. ALONG TOP OF RAIL, HAVE NO DIP
  - B. NO CROWN GREATER THAN 0.060".
  - C. ALONG BASE OF RAIL, HAVE NO HORIZONTAL BOW GREATER THAN 0.060".
3. APPLY MARKER TAG TO GAUGE SIDE OF RAIL. TAG TO INCLUDE "MONTH", "YEAR", "MANUFACTURER'S NAME" AND "LENGTH", 1 1/4" MIN. HEIGHT.

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

0	23/10/31	INITIAL VERSION ESTABLISHED
No.	Date	Revision
		By Approved

Standard/ **COMPROMISE RAIL**  
**136RE (NEW) TO 115RE (NEW)**  
**L.H. AND R.H. WITH 25' OVERALL LENGTH**

Drawn NA Checked SJ Approved



Date OCTOBER 31/2023 Plan Number GTS-1112 Rev 0

REFERENCE: - Sheet 1 OF 4