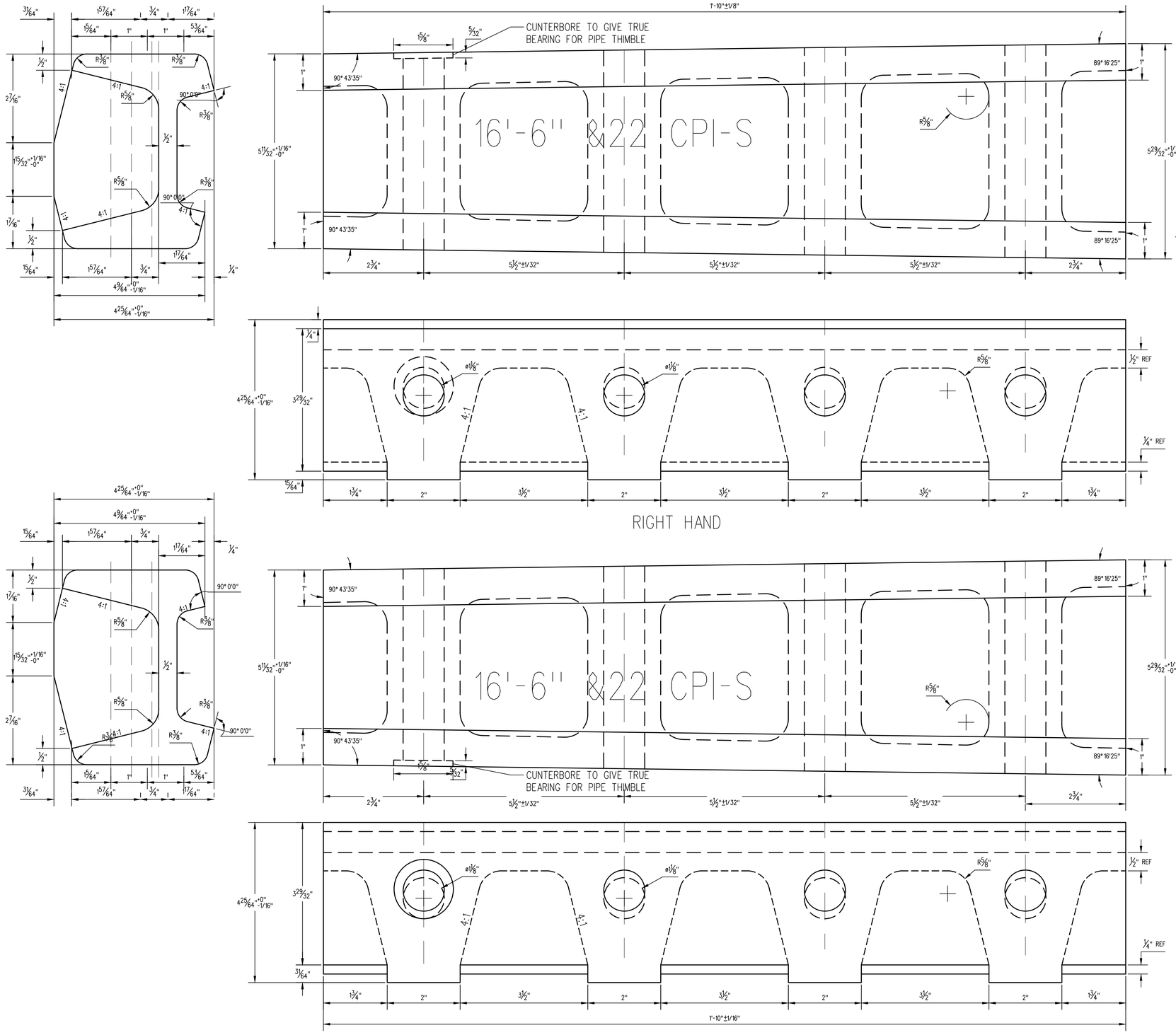

NOTES:

1. 1/2" MIN. IDENTIFICATION CHARACTERS RAISED 1/32" TO BE CAST ON EACH BLOCK, AS SHOWN.
2. DIMENSIONS ARE FOR FINISHED BLOCKS. PROPER ALLOWANCES MUST BE MADE FOR SHRINKAGE WHEN MAKING PATTERNS.
3. ALL BEARINGS SURFACES SHALL BE FINISHED TO GIVE AN ACCURATE FIT AGAINST RAIL.

MATERIAL:

HEEL BLOCKS SHALL BE OF CAST STEEL IN ACCORDANCE WITH GO SPECIFICATION 12-9, APRIL 1983.
PAGE 12 SECTION 8.2.4 AND A.S.T.M STANDARD A148. GRADE 80-40

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

No.	Date	Revision	By Approved
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	

Standard

HEEL BLOCKS FOR 16'-6" & 22'-0" SWITCHES 100LB. A.R.A.A. RAIL

Drawn MG | Checked GGS | Approved VP Engineering & Asset Management

METROLINX

Date DEC 15, 2017 | Plan Number GTS-0358 | Rev 1

REFERENCE: TS-358 | Sheet 1 OF 1