NOTES

1. CONVERSION FACTOR: 1 INCH = 25.4mm, 1 FOOT = 304.8mm
2. 1/8" MIL IDENTIFICATION CHARACTERS RAISED 1/32" TO BE CAST ON EACH BLOCK, AS SHOWN.
3. DIMENSIONS ARE FOR FINISHED BLOCKS. PROPER ALLOWANCES MUST BE MADE FOR SHRINKAGE WHEN MAKING PATTERNS.
4. ALL BEARING SURFACES SHALL BE FINISHED TO GIVE AN ACCURATE FIT AGAINST RAIL.

MATERIAL

REEL BLOCKS SHALL BE OF CAST STEEL IN ACCORDANCE WITH ON SPECIFICATION 92-9.
APRIL 1983
PAGE 12, SECTION 8.2.4 AND A.S.T.M STANDARD A36B, GRADE 80-40.