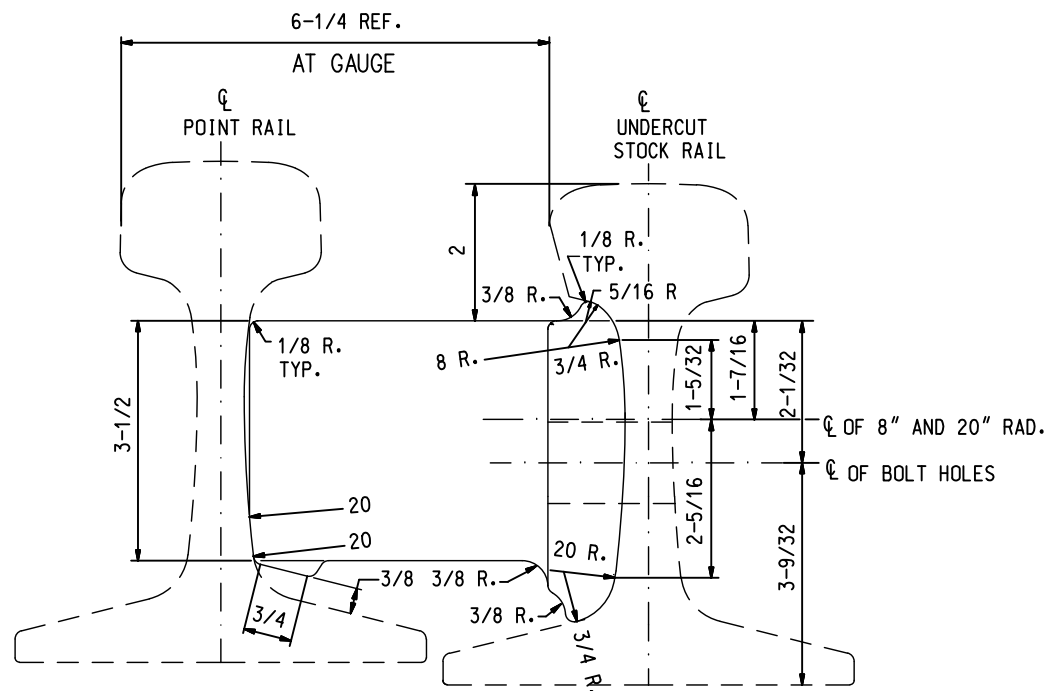


NOTES:

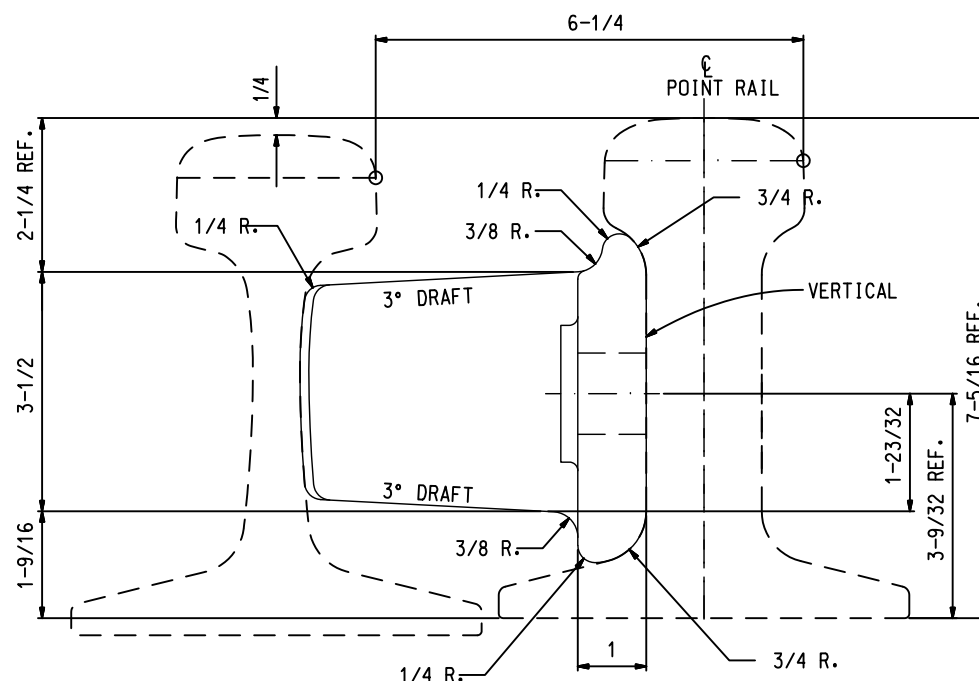
1. ALL DIMENSIONS ARE IN INCHES
2. THE RAIL.
3. DIMENSIONS ARE FOR FINISHED BLOCKS. PROPER ALLOWANCES MUST BE MADE FOR SHRINKAGE WHEN MAKING PATTERNS.
4. 1/2" MINIMUM IDENTIFICATION CHARACTERS RAISED 1/32" TO BE CAST ON THE BLOCK AS SHOWN
5. ALL SHARP EDGES TO BE ROUNDED TO 1/8"R.
6. ALL HOLES TO BE CORED OR DRILLED. THE USE OF ACETYLENE TORCH OR OTHER BURNING METHOD FOR THE MAKING OF HOLES OR CUTTING IN THE MANUFACTURE OF HEEL BLOCKS IS ABSOLUTELY PROHIBITED.
7. ALL TOLERANCES TO BE ±1/32" (NON-CUMULATIVE).

MATERIAL:

ALL HEEL BLOCKS, UNLESS OTHERWISE SPECIFIED, ARE TO BE MADE ACCORDING TO THE LATEST REVISION OF GO TRANSIT TRACK STANDARD OR IN GENERAL WITH LATEST REVISION OF A.S.T.M. SPECIFICATION
 FOR: MALLEABLE IRON A47, GRADE 32510
 GREY IRON A48, CLASS 50,55 OR 60
 DUCTILE IRON A536, GRADE 65-45-12



HEEL BLOCK GO 0383



HEEL BLOCK GO 0383TW

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

No.	Date	Revision	By	Approved
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE		

Standard / **HEEL BLOCKS FOR 136 LB. R.E. RAILS ALL WELDED TURNOUTS**

Drawn BJH Checked RP Approved *[Signature]* VP Engineering & Asset Management



Date SEPT 15/2017 Plan Number GTS-0383 Rev 1