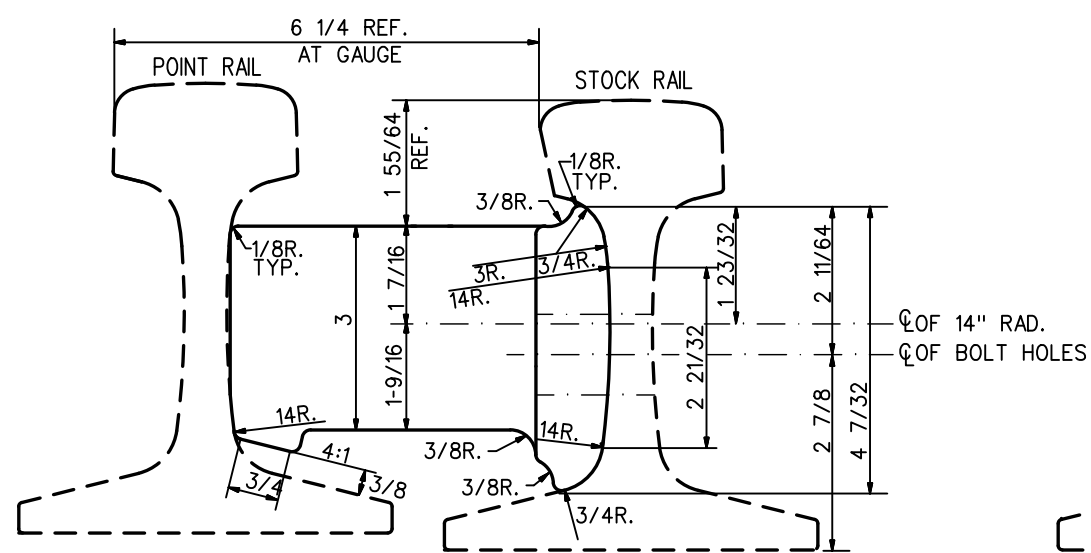


**NOTES:**

1. ALL DIMENSIONS ARE IN INCHES
2. ALL BEARING SURFACES SHALL BE FINISHED TO GIVE AN ACCURATE FIT AGAINST THE RAIL.
3. DIMENSIONS ARE FOR FINISHED BLOCKS. PROPER ALLOWANCES MUST BE MADE FOR SHRINKAGE WHEN MAKING PATTERNS.
4. 1/2" MINIMUM IDENTIFICATION CHARACTERS RAISED 1/32" TO BE CAST ON THE BLOCK.
5. ALL SHARP EDGES TO BE ROUNDED TO 1/8" R.
6. ALL HOLES TO BE CORED OR DRILLED. THE USE OF ACETYLENE TORCH OR OTHER BURNING METHOD FOR THE MAKING OF HOLES OR CUTTING IN THE MANUFACTURE OF HEEL BLOCKS IS ABSOLUTELY PROHIBITED.
7. ALL TOLERANCES TO BE ±1/32" (NON-CUMULATIVE).

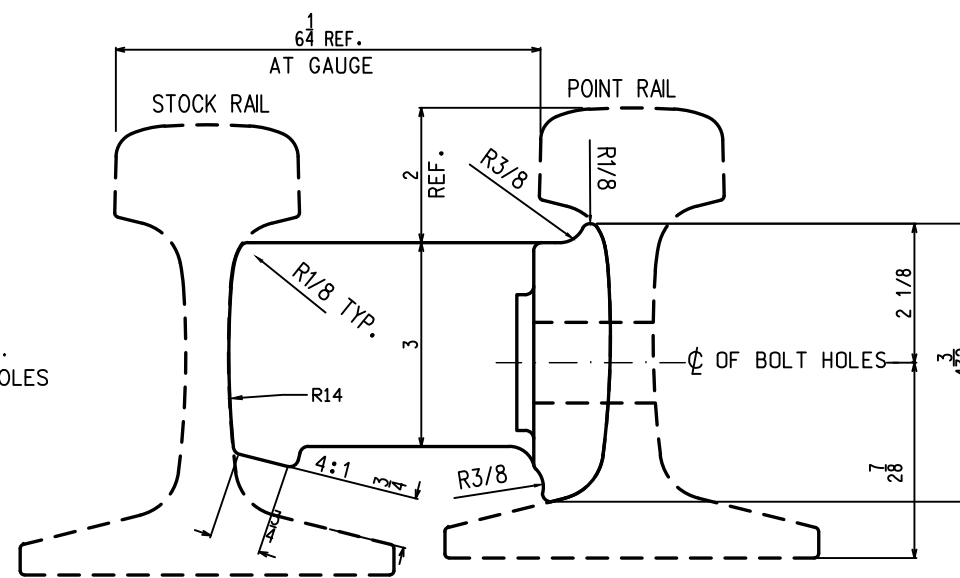
**MATERIAL:**

ALL HEEL BLOCKS, UNLESS OTHERWISE SPECIFIED, ARE TO BE MADE ACCORDING TO THE LATEST REVISION OF GO TRANSIT TRACK STANDARD OR IN GENERAL WITH LATEST REVISION OF A.S.T.M. SPECIFICATION FOR: MALLEABLE IRON A47, GRADE 32510  
 GREY IRON A48, CLASS 50,55 OR 60  
 DUCTILE IRON A536, GRADE 65-45-12



**GO 0384A**

STOCK RAIL MOUNTED FOR ALL WELDED POINTS



**GO 0384B**

POINT RAIL MOUNTED

**METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm**

No.	Date	Revision	By	Approved
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE		

Standard / **FLOATING HEEL BLOCK FOR 115 LB. R.E. RAILS**

Drawn BJH Checked RP Approved *[Signature]*  
 VP Engineering & Asset Management



Date SEPT 15/2017 Plan Number GTS-0384 Rev 1