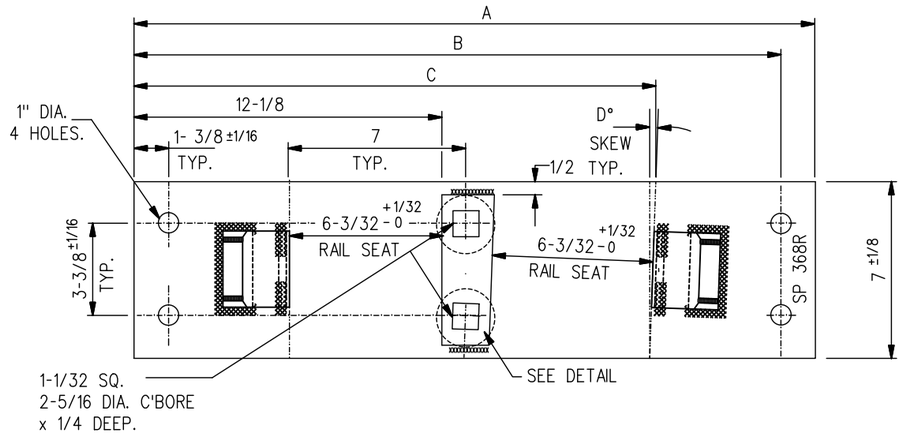
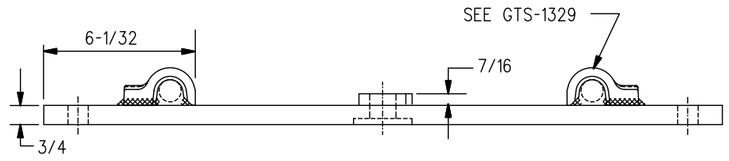
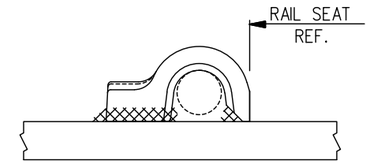
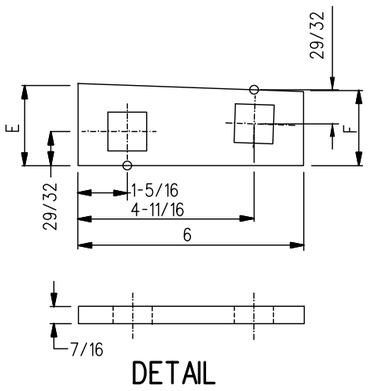




PLATES	A ±1/8	B ±1/16	C	D	E	F	WEIGHT (LBS.)	REPLACED BY	
								MARK No.	GTS DWG.
SP-368R	27	25-5/8	21-1/32	2°	2-13/16	2-19/32			
SP-369R	27-1/2	26-1/8	21-11/16	2°	3-15/32	3-1/4			
SP-370R	28-1/2	27-1/8	22-11/32	2°	4-1/8	3-29/32			
SP-394R	27-1/2	26-1/8	21-15/32	2°	3-1/4	3-1/32			
SP-395R	28-1/4	26-7/8	22-7/32	2°	4	3-25/32			
SP-396R	29-1/4	27-7/8	23	2°	4-25/32	4-9/16			
SP-438R	28-1/4	26-7/8	22	1°	3-3/4	3-21/32			
SP-439R	28-3/4	27-3/8	22-1/2	1°	4-1/4	4-5/32			
SP-440R	29-1/4	27-7/8	23	1°	4-3/4	4-21/32			
SP-441R	29-3/4	28-3/8	23-17/32	1°	5-9/32	5-3/16			
SP-442R	30-1/4	28-7/8	24-1/16	1°	5-13/16	5-23/32			
~~SP-568R~~	~~27-3/4~~	~~26-3/8~~	~~21-27/32~~	~~2°~~	~~3-5/8~~	~~3-25/64~~		SP568	GTS-0560/1
~~SP-569R~~	~~28-3/4~~	~~27-3/8~~	~~22-11/16~~	~~2°~~	~~4-15/32~~	~~4-15/64~~		SP569	GTS-0560/1
~~SP-586R~~	~~28-1/4~~	~~26-7/8~~	~~22-15/64~~	~~2°~~	~~3-61/64~~	~~3-3/4~~		SP586	GTS-0560/1
~~SP-623R~~	~~28~~	~~26-5/8~~	~~22-1/64~~	~~1°~~	~~3-49/64~~	~~3-21/32~~		SP623	GTS-0560/1
~~SP-624R~~	~~28-1/2~~	~~27-1/8~~	~~22-31/64~~	~~1°~~	~~4-15/64~~	~~4-1/8~~		SP624	GTS-0560/1
~~SP-625R~~	~~29~~	~~27-5/8~~	~~22-61/64~~	~~1°~~	~~4-23/32~~	~~4-19/32~~		SP625	GTS-0560/1
~~SP-626R~~	~~29-1/2~~	~~28-1/8~~	~~23-7/16~~	~~1°~~	~~5-3/16~~	~~5-3/32~~		SP626	GTS-0560/1
SP-640R	28-1/4	26-7/8	22-1/16	3°	3-13/16	3-1/2			
SP-641R	29-1/4	27-7/8	23-1/16	3°	4-13/16	4-1/2			



PANDROL SHOULDER DETAIL



DETAIL

NOTES

1. WHEN REFERRING TO SWITCH PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. ALL DIMENSIONS ARE IN INCHES.
4. UNLESS OTHERWISE SPECIFIED ALL TOLERANCES TO BE ±1/32.
5. TOLERANCES ARE NOT TO EXCEED THOSE INDICATED IN THE GO TOLERANCE DRAWINGS.

MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATION A-36 FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.25 %	0.29 %
MANGANESE	0.60 %	1.20 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %
SILICON		0.40 %

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

No.	Date	Revision	By Approved
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	

Standard

SWITCH PLATES RIGHT HAND

Drawn RFP Checked GGS Approved VP Engineering & Asset Management

METROLINX

Date SEPT 15/2017 Plan Number GTS-0533 Rev 1

REFERENCE: TS-0533_1_R10