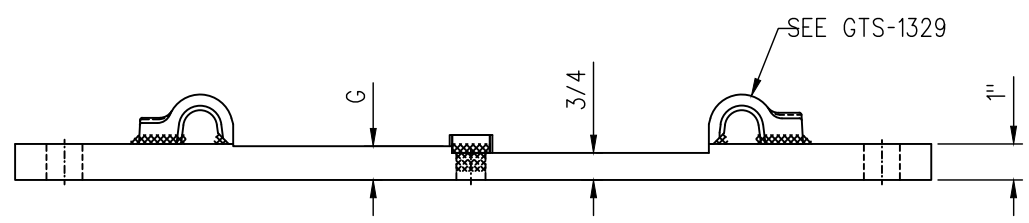


NOTES

1. WHEN REFERRING TO SWITCH PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. ALL DIMENSIONS ARE IN INCHES.
4. UNLESS OTHERWISE SPECIFIED ALL TOLERANCES TO BE $\pm 1/32$.
5. TOLERANCES ARE NOT TO EXCEED THOSE INDICATED IN THE GO TOLERANCE DRAWINGS.



PLATES	A $\pm 1/8$	B $\pm 1/16$	C	D	E	F	G	WEIGHT (LBS.)
SP-838R	25	23-5/8	18/31/32	12-7/8	1°	1°	25/32	48.5
SP-839R	25-1/2	24-1/8	19-3/8	13-9/32	1°	1°	15/16	50.0
SP-840R	26	24-5/8	19-25/32	13-11/16	1°	1°	29/32	50.0

MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATION A-36 FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.25 %	0.29 %
MANGANESE	0.60 %	1.20 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %
SILICON		0.40 %

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE
No.	Date	Revision
		By Approved

Standard / **SWITCH PLATES
RIGHT HAND**

Drawn BH Checked DL Approved *[Signature]*
VP Engineering & Asset Management



Date SEPT 15/2017 Plan Number GTS-0587 Rev 1