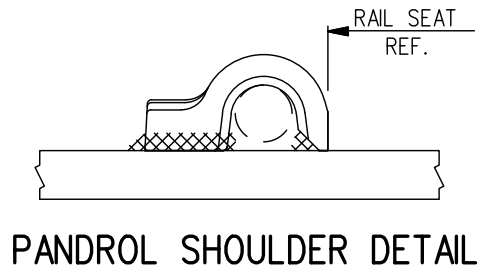


**FROG
BASE PLATE
FP-782R**
WEIGHT 464LBS.
REPLACES FP-465R



NOTES

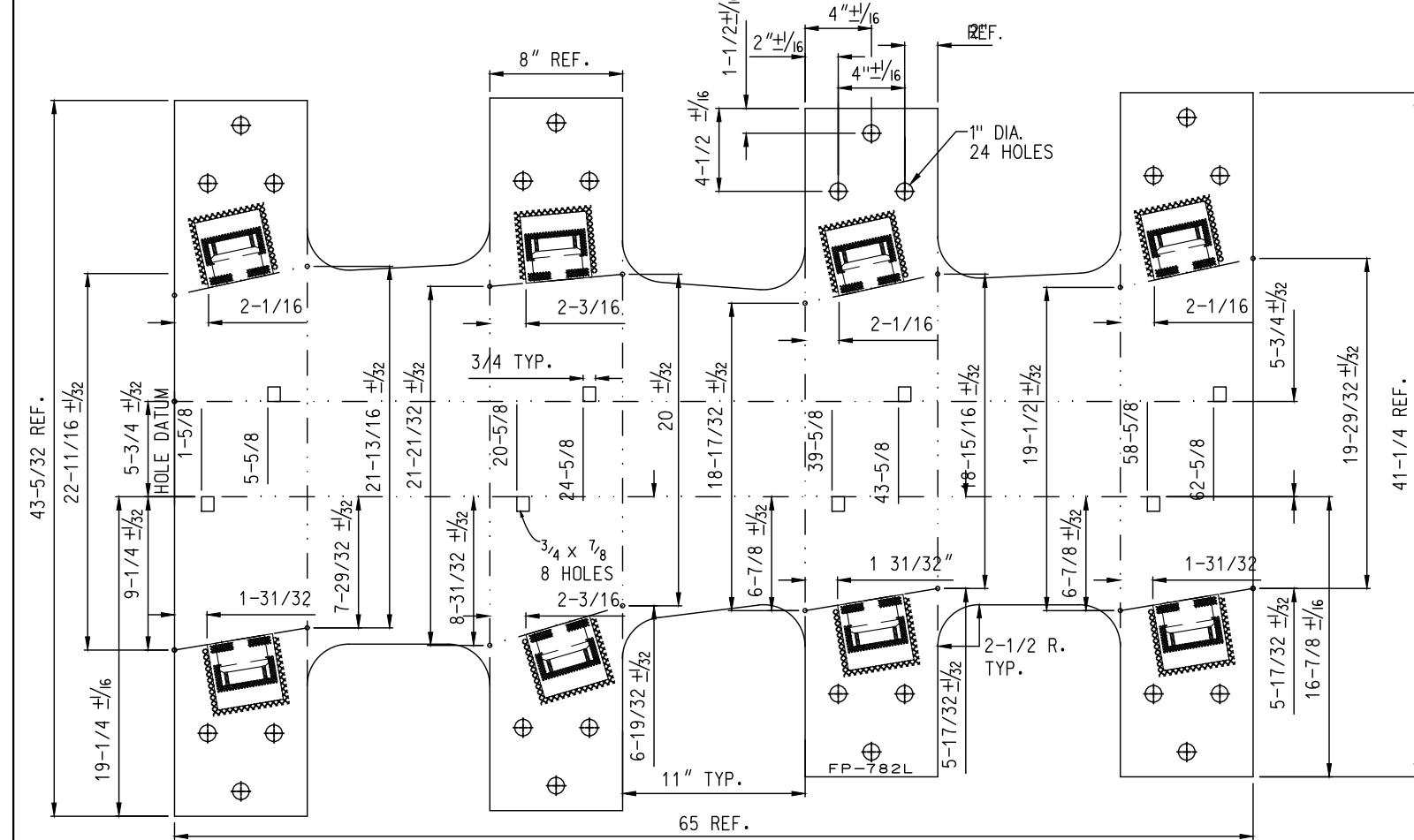
1. WHEN REFERRING TO FROG PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. ALL DIMENSIONS ARE IN INCHES.
4. UNLESS OTHERWISE SPECIFIED ALL TOLERANCES TO BE $\pm 1/32$.
5. TOLERANCES ARE NOT TO EXCEED THOSE INDICATED IN THE GO TOLERANCE DRAWINGS

MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATION A-36 FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.25 %	0.29 %
MANGANESE	0.60 %	1.20 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %
SILICON		0.40 %

**FROG
BASE PLATE
FP-782L**
WEIGHT 464LBS.
REPLACES FP-465L



METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved
Standard		MACHINING FROG BASE PLATES FOR NO. 20 RBM FROG 136 LB. RE. RAILS	
Drawn	RFP	Checked	GS
Approved		 VP Engineering & Asset Management	
Date		Plan Number	Rev
SEPT 15/2017		GTS-0626	1
REFERENCE: TS-0626_R2		Sheet 1 OF 1	