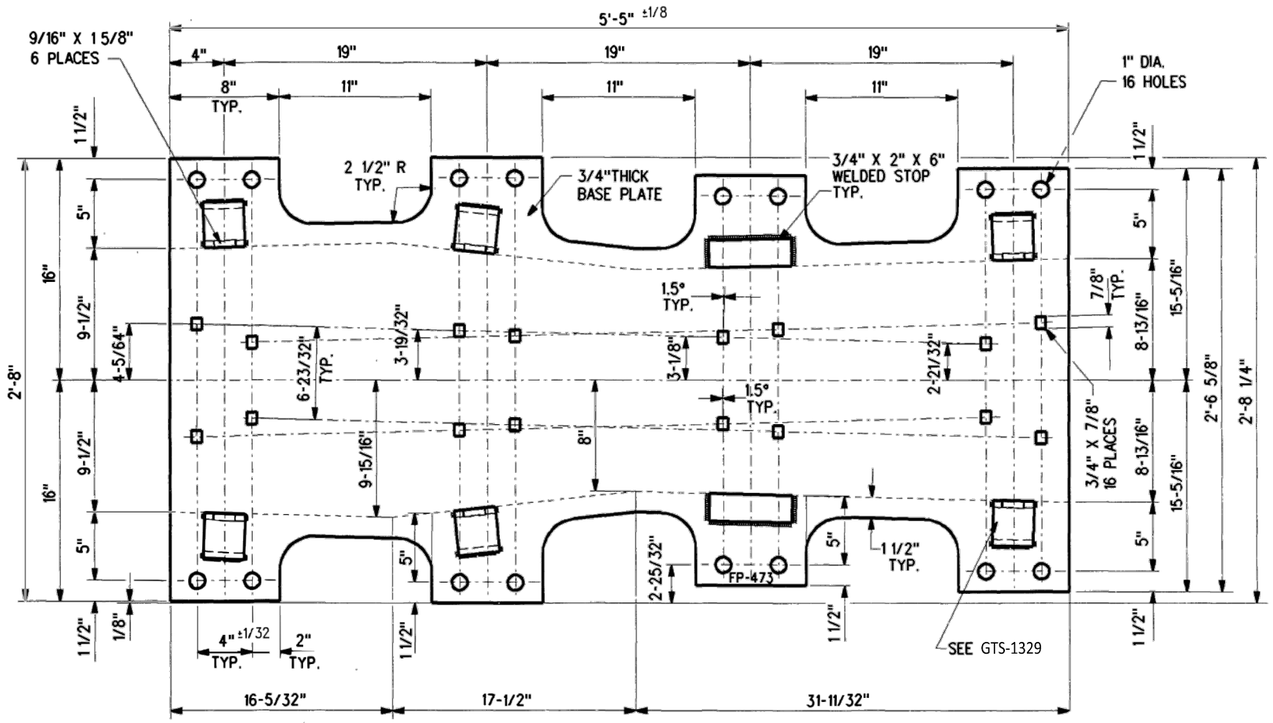
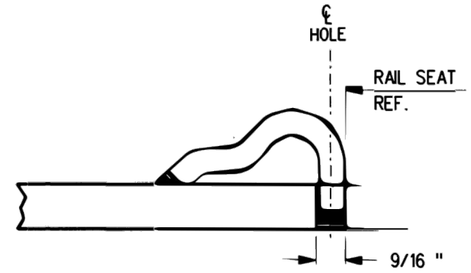


FROG BASE PLATE FP-473



TYPICAL PANDROL SHOULDER INSTALLATION

NOTES

1. WHEN REFERRING TO FROG BASE PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2 "MINIMUM HEIGHT)TO BE STAMPED ON EACH PLATE AS SHOWN.
3. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.

MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF GO TRANSIT TRACK STANDARDS OR IN GENERAL WITH LATEST REVISION OF A.S.T.M. SPECIFICATION FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL A-675 CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.15 %	0.25 %
MANGANESE	0.30 %	0.60 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %

No.	Date	Revision	By Approved
0	17/12/15	REVISED PDF VERSION ESTABLISHED	

Standard

MACHINING
FROG BASE PLATES
FOR NO 20 R.B.M. FROG 136 LB. R.E. RAILS

Drawn MG | Checked RP | Approved VP Corridor Infrastructure

METROLINX

Date DEC 15, 2017 | Plan Number GTS-0649 | Rev 0

REFERENCE: TS-649 | Sheet 1 OF 1