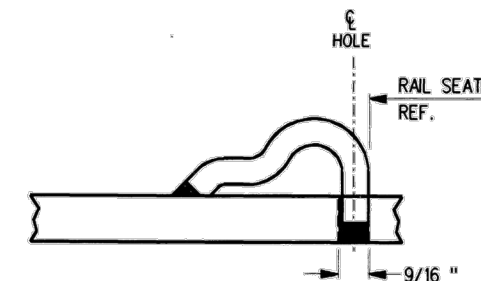


FROG
BASE PLATE
FP-620R

FROG
BASE PLATE
FP-620L



TYPICAL PANDROL SHOULDER
INSTALLATION

NOTES

1. WHEN REFERRING TO FROG BASE PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.

MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF GO TRANSIT TRACK STANDARDS OR IN GENERAL WITH LATEST REVISION OF A.S.T.M. SPECIFICATION FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL A-675 CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.15 %	0.25 %
MANGANESE	0.30 %	0.60 %
PHOSPHORUS	0.04 %	0.04 %
SULPHUR		0.05 %

0	17/12/15	REVISED PDF VERSION ESTABLISHED	
No.	Date	Revision	By Approved
Standard/		MACHINING FROG BASE PLATES NO 12 R.B.M. FROG 136LB.R.E.RAILS-CONCRET TIES	
Drawn	MG	Checked	Approved
		GGG	<i>KBL</i> VP Corridor Infrastructure
Date		Plan Number	Rev
DEC 15, 2017		GTS-0653	0
REFERENCE: TS-653			Sheet 1 OF 1