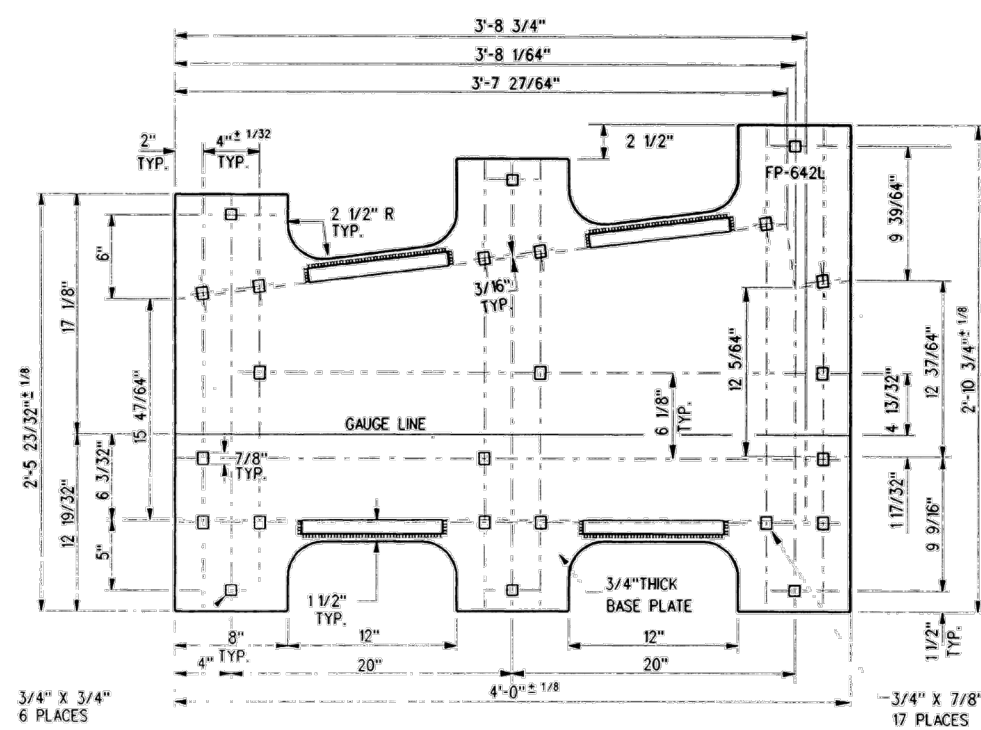


FROG
BASE PLATE
FP-642R



FROG
BASE PLATE
FP-642L

NOTES

1. WHEN REFERRING TO FROG BASE PLATES, PLAN AND PLATE NUMBERS MUST BE STATED TO INDICATE SPECIFIC PLATE REQUIRED.
2. IDENTIFICATION CHARACTERS (1/2" MINIMUM HEIGHT) TO BE STAMPED ON EACH PLATE AS SHOWN.
3. 1/2" X 10" X 1/2" THICK SPECIAL PAD TO BE WELDED 3 SIDES 1/4" FILLET.

MATERIAL

PLATES TO CONFORM TO THE LATEST REVISION OF GO TRANSIT TRACK STANDARDS OR IN GENERAL WITH LATEST REVISION OF A.S.T.M. SPECIFICATION FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL A-675 CHEMICAL REQUIREMENT.

	MINIMUM	MAXIMUM
CARBON	0.15 %	0.25 %
MANGANESE	0.30 %	0.60 %
PHOSPHORUS		0.04 %
SULPHUR		0.05 %

0	17/12/15	REVISED PDF VERSION ESTABLISHED	
No.	Date	Revision	By Approved
Standard		MACHINING FROG BASE PLATES FOR NO.8 R.B.M. FROG 115 LB.R.E.RAILS	
Drawn	MG	Checked	Approved
		GGS	<i>KBL</i> VP Corridor Infrastructure
Date	DEC 15, 2017	Plan Number	GTS-0669 Rev 0
REFERENCE: TS-669		Sheet 1 OF 1	

