**NOTES**

1. WHEN IDENTIFYING FROG PLATE, TYPICAL AND PLATE NUMBERS MUST BE STATED TO AVOID CONFUSION.

2. PLATES TO CONFORM TO THE LATEST REVISION OF A.S.T.M. SPECIFICATION A-99 FOR COMMERCIAL QUALITY HOT ROLLED HILTED STEEL.

3. CHEMICAL REQUIREMENTS.

   CARBON
   C26.7
   MANGANESE
   0.5 MAX
   PHOSPHORUS
   0.05 MAX
   SULFUR
   0.05 MAX

**MATERIAL**

4. PLATE TO BE PLATED WITH INSULATION PASTE ON BOTH SIDES OF END AS SHOWN.

   PLATE TO BE STAMPED ON EACH PLATE AS SHOWN.

   ALL DIMENSIONS ARE IN MILLIMETERS.

   UNLESS OTHERWISE SPECIFIED, ALL TOLERANCES TO BE 24/32.

   TOLERANCES ARE NOT TO EXCEED THOSE INDICATED IN THE GO TOOLENCE DRAWINGS.

**TYPICAL SHOULDER INSTALLATION**

**FROG PLATE**

<table>
<thead>
<tr>
<th>PLATES</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>WEIGHT</th>
<th>REPLACED BY</th>
</tr>
</thead>
<tbody>
<tr>
<td>FP-78L</td>
<td>5/32 (2)</td>
<td>7/32 (2)</td>
<td>7/32 (2)</td>
<td>1-1/2</td>
<td>1-1/2</td>
<td>23.0</td>
<td></td>
</tr>
</tbody>
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