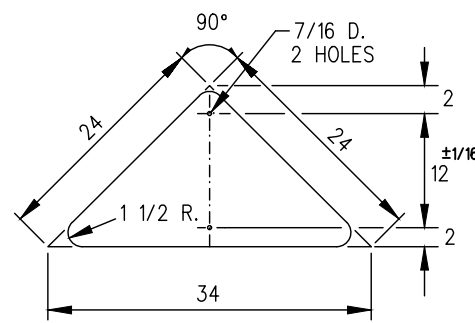
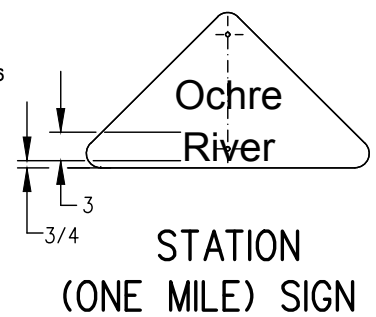


SIGN BLANKS



TRIANGLE
WT.: 2.28 LB.

MANUFACTURING DETAILS



**STATION
(ONE MILE) SIGN**

BACKGROUND: REFLECTIVE YELLOW
LETTERS: MATTE VINYL BLACK
USE UPPER AND LOWER CASE
LETTERS FOR STATION NAME.
LETTER SIZE TO BE 3 OR 4 INCHES
DEPENDING ON LENGTH OF NAME
REQUIRED.(4" LETTERS PREFERRED)
DISTANCE BETWEEN BASE OF LETTERS
AND EDGE OF SIGN CAN VARY FROM
3/4" TO 3" TO SUIT LENGTH OF NAME.
LETTERS TO BE OF "STANDARD MEDIUM"
ALPHABET.

LOCATION

STATION ONE MILE SIGNS OUTSIDE CTC TERRITORY ARE TO BE LOCATED ONE MILE IN ADVANCE OF WHICHEVER OF THE FOLLOWING IS ENCOUNTERED FIRST:
- ENTERING SWITCH OF THE SIDING
- STATION NAME SIGN
IN NON C.T.C. TERRITORY SIGNS (WITH STATION NAME) WILL BE ERECTED FOR ALL STATIONS LISTED AS SUCH IN THE TIMETABLE.

NOTES :

GENERAL :

1. WHEN REQUISITIONING SIGNS, QUANTITY, STOCK NUMBER AND CHARACTERISTICS (WHEN REQUIRED) MUST BE INDICATED ON REQUISITION. HARDWARE MUST ALSO BE ORDERED ACCORDING TO ILLUSTRATIONS SHOWING THE NUMBER OF BOLT HOLES PER SIGN.
2. FULL SIZE SIGN TEMPLATES AVAILABLE UPON REQUEST.

MATERIALS:

1. SIGN BLANKS TO BE ALUMINUM SHEET, ALLOY 3003, H14 (12 GA.) MILL FINISH.
2. REFLECTIVE SHEETING MUST CONFORM TO THE LATEST ISSUE OF CANADIAN GENERAL STANDARDS BOARD (CGSB) STANDARD 62-GP-11 M, LEVEL 1 MATERIAL.
3. VINYL SHEETING MUST CONFORM TO THE LATEST ISSUE OF CANADIAN GENERAL STANDARDS BOARD (CGSB) STANDARD 62-GP- 3M MATERIAL.

MANUFACTURING :

1. UNLESS OTHERWISE STATED, COLOR SHEETING AND SYMBOLS ARE APPLIED ON ONE SIDE ONLY.
2. ALL DIMENSIONS ARE IN INCHES.
3. ALL HOLES TO BE PUNCHED OR DRILLED.
4. ALUMINUM UNPAINTED SURFACE MUST BE THOROUGHLY DEGREASED, ETCHED, AND RINSED.
5. SHEETING TO BE APPLIED DIRECTLY TO THE PREPARED ALUMINUM SURFACE.

ERECTION :

1. UNLESS OTHERWISE INDICATED IN THE DESCRIPTION OF LOCATING AND ERECTING REMARKS:
A.- ALL SIGNS SHALL BE ERECTED AT RIGHT ANGLES TO TRACK WHICH THEY GOVERN.
B.-WHEN ERECTING SIGNS ON TWO (OR MORE) TRACKS AND EACH TRACK HAS DOUBLE DIRECTION TRAFFIC, SIGNS ARE TO LOCATED ON THE FIELD SIDE OF EACH EXTREME OUTSIDE TRACK.
C.- ALL SIGNS SHALL BE ERECTED 10 TO 25 FEET FROM THE GAUGE SIDE OF THE NEAREST RAIL TO THE RIGHT OF THE TRACK AS VIEWED FROM AN APPROACHING TRAIN. IN RESTRICTED SIDE CLEARANCE AREAS, THE MINIMUM DISTANCE OF 6 FEET FROM GAUGE SIDE OF THE NEAREST RAIL TO ANY PORTION OF THE SIGN MUST BE MET WITH CONSIDERATION GIVEN TO CURVED AND SUPERELEVATED FEATURES.
D.- ALL SIGNS SHALL BE AT A MINIMUM OF 8 FEET FROM TOP OF RAIL TO THE CENTRE LINE OF THE LOWEST SIGN ON THE POST.
E.- ALL SIGNS SHALL BE MOUNTED ON THE STANDARD " U " POST FOR TRACK SIGNS, UNLESS OTHERWISE SPECIFIED.
F.- ALL POSTS MUST PENETRATE GROUND A MINIMUM OF 4 FEET.
2. ALL SIGNS SHALL BE LOCATED AND ERECTED IN A MANNER THAT WILL AFFORD THE MOST ADVANTAGEOUS VIEW FROM AN APPROACHING TRAIN.

- 1/2 TYP.
1/2 TYP.
-
- RAILWAY CROSSING (ONE MILE) SIGN:**
RAILWAY JUNCTION (ONE MILE) SIGN:
RAILWAY DRAWBRIDGE (ONE MILE) SIGN:
END OF 1,2 OR MORE TRACKS (ONE MILE) SIGN:

BACKGROUND: REFLECTIVE SILVER
BORDER: SILK SCREENED BLACK OR VINYL SHEETING

RAILWAY CROSSING (ONE MILE) SIGN:

RAILWAY CROSSING SIGNS ARE TO BE LOCATED 1 MILE IN ADVANCE OF THE CROSSING.

RAILWAY JUNCTION (ONE MILE) SIGN:

RAILWAY JUNCTION SIGNS ARE TO BE LOCATED ONE MILE IN ADVANCE OF JUNCTION SWITCH POINT

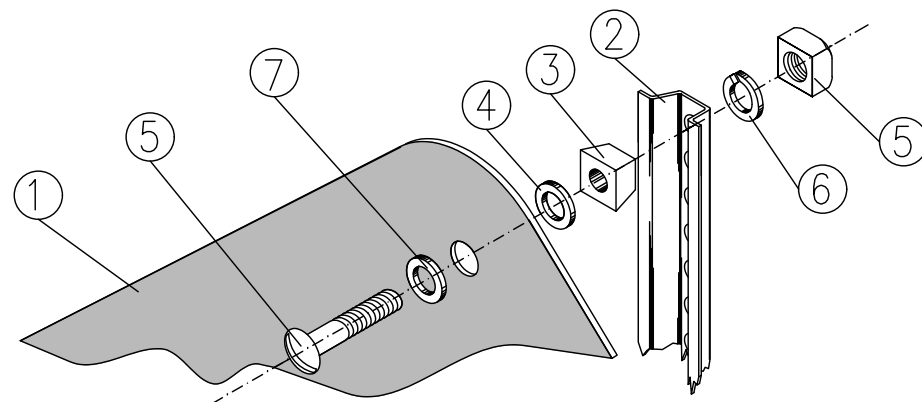
RAILWAY DRAWBRIDGE (ONE MILE) SIGN:

RAILWAY DRAWBRIDGE SIGNS ARE TO BE LOCATED ONE MILE IN ADVANCE OF THE (MOVEABLE) DRAWBRIDGE.

END OF 1, 2 OR MORE TRACKS (ONE MILE) SIGN:

END OF 1, 2 OR MORE TRACKS SIGN TO BE LOCATED ONE MILE IN ADVANCE OF THE SWITCH STAND OF THE SWITCH THAT TERMINATES THE TRACK. SIGNS ARE NOT REQUIRED WHEN SWITCH IS PROTECTED BY BOTH SIGNALS AND RAILWAY JUNCTION, CROSSING OR DRAWBRIDGE SIGN.

ITEM NO.	DESCRIPTION	PLAN NUMBER
1	KIT SIGN MOUNTING ASSEMBLY	GTS-0720
2	SIGN (STATE TYPE AND STOCK NUMBER)	GTS-0719
3	" U " POST FOR TRACK SIGNS	GTS-0719
4	BLOCK FILLER FOR POST (CAST OR FORMED)	—
5	FIBRE WASHER 3/8 I.D. x 5/8 O.D. x 1/16 THICK	—
6	3/8 DIA.-16 UNC RD. CAP SCREW 2-1/2 LG. C/W SQ. NUT	—
7	SPRING WASHER HELICAL FOR 3/8 CAP SCREW, PLATED	—
	PLATE WASHER 7/16 I.D. x 1 O.D. x 5/64 THICK, PLATED	—



METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

No.	Date	Revision	By	Approved
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE		

Standard / **SIGNS**

Drawn MG Checked GGS Approved *[Signature]*
VP Engineering & Asset Management



Date SEPT 15/2017 Plan Number GTS-0720 Rev 1