**Athca River**

**RIVER NAME SIGN**

**MANUFACTURING DETAILS**

**LOCATION**

**BRIDGE DESIGN**

**REF A**

**DETAIL A**

**SIGN BLANKS**

**LENGTH TO SIGN RIVER NAME**

**SIGN BLANK**

**TWO-REYNOLDS ALUMINUM CANADA**

**WOOD EXTENSIONS**

**NO. 30 IN OR 7507 OF SUITABLE LENGTH**

**2 SB GRANITE OR STONE SIDELOGS**

**WITH 3/16 X 1/2" LONG ROUND HEAD BRASS SCREWS**

**BACKGROUND**

**ONE VINYL WHITE**

**LETTERING**

**ONE NONE BLACK "STANDARD MEDIUM ALPHABET"**

**NOTES**

**GENERAL**

1. WHEN DESIGNATING SIGN, QUANTITY, STOCK NUMBER AND CHARACTERISTICS OTHER THAN THOSE PROPERED TO SIGN RIVER NAME MAY BE INCLUDED IN DESCRIPTION.

2. FULL SIZE RIVER NAMES IS AVAILABLE UPON REQUEST.

**MATERIALS**

1. SIGN BLANKS TO BE ALUMINUM SHEET OR POLYESTER WITH MILL FINISH.

2. BRIDGE DETAILS MUST BE STATED IN THE LATERAL PANEL OF CANADIAN GENERAL STANDARDS BOARD (CGSB) STANDARD 09-073M IN MATERIAL.

3. MANUFACTURING:

   - UNLESS OTHERWISE STATED, COLORS SHOWN AND SYMBOLS ARE APPLIED ON ONE SIDE ONLY.
   - ALL MARKS TO BE PRINTED OR STAMPED.
   - ALUMINUM ENGRAVED SURFACE MUST BE THOROUGHLY GROOVED, ETCHED, AND ANODIZED.
   - SHEETING TO BE APPLIED DIRECTLY TO THE PREPARED ALUMINUM SURFACE.

**ELECTION**

1. UNLESS OTHERWISE INDICATED IN THE DESCRIPTION OF LOADING AND ERECTING REMARKS.

2. ALL SIGNS SHALL BE MOUNTED AT A HEIGHT OF 4 FEET ABOVE GROUND LEVEL ON A POST, 6 FEET FROM THE SIDE OF THE ROADWAY ON THE SIDE OF THE ROAD ON WHICH THE SIGN IS LOCATED.

3. UNLESS OTHERWISE INDICATED, JIGS ARE TO BE ADJUSTED TO A HEIGHT OF 4 FEET FROM THE GROUND LEVEL ON THE SIDE OF THE ROAD ON WHICH THE SIGN IS LOCATED.

**SIGN NUMBERS**

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<td>01-100</td>
<td>SIGN MOUNTING ASSEMBLY</td>
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**METROLINX**

**REFERENCE TS-0720_0002_R2**

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