



Grind after hardening-
 Heat Treatment-
 Oil Quench at 1575°F to 1600°F
 Temper at 700°F

Material-
 $\frac{3}{4}''$ Monarch No2 Tool Steel
 Catalogue No 15-10-106

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved

Standard / DETAIL OF
 CENTRE PUNCH

Drawn MG Checked GGS Approved *[Signature]*
 VP Engineering & Asset Management



METROLINX

Date DEC 15, 2017 Plan Number GTS-1104 Rev 1

REFERENCE: TS-1104 Sheet 1 OF 1