



**NOTES:**

- 1.- ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
- 2.- STANDARD TAPPING IS TO BE CLASS 2B FOR THE USE ON CLASS 2A EXTERNAL THREADS PER ASA B1.1.

**MATERIAL:**

- LOCKNUTS ARE MADE FROM LOW CARBON STEEL IN ACCORDANCE WITH A.A.R. SPECIFICATION M-922-68.

NOMINAL SIZE	THREADS PER INCH	NOMINAL WIDTH ACROSS FLATS A	FULL NUT BODY THICKNESS B	OVERALL ASSEMBLED THICKNESS C	WEIGHT APPROX. (LBS)
7/8"	9	1 7/16"	7/8"	63/64"	.354
1"	8	1 5/8"	1"	1 1/8"	.514
1 1/8"	7	1 13/16"	1 1/8"	1 17/64"	.716
1 3/8"	6	2 3/16"	1 3/8"	1 35/64"	1.313

**METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm**

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE
No.	Date	Revision
		By Approved

Standard / **LOCKNUTS**

Drawn MG Checked GGS Approved *[Signature]*  
VP Engineering & Asset Management



Date SEPT 15/2017 Plan Number GTS-1302 Rev 1