



THE MANUFACTURER'S IDENTIFICATION LETTER AND THE LETTER Q TO SIGNIFY OIL QUENCHED MUST APPEAR CLEARLY ON ALL BOLTS. LETTERS TO BE 1/4" HIGH AND RAISED 1/32".

IDENTIFICATION LETTERS

- C - DOMINION STEEL AND COAL CORP. LTD.
- E - PREMIER STEEL PRODUCTS LTD.
- S - STEEL COMPANY OF CANADA LTD.
- V - PACIFIC BOLT MANUFACTURING CO. LTD.

NO. LEGEND TRACK STANDARDS-DRAWING NUMBER
 ITEM NUMBER-SPECIFIC BOLT REQUIRED
 GTS-1319/2

NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- ALL BOLTS AND NUTS SHALL BE MANUFACTURED IN ACCORDANCE WITH GO TRACK STANDARDS LATEST ISSUE.

ITEM NO.	LENGTH OF BOLT ± 1/8	WEIGHT OF BOLT LBS.
1	5-5/8	2.10
2	5-7/8	2.15
3	6-3/8	2.25
4	6-7/8	2.35
5	10	2.95
6	10-1/2	3.05
7	11	3.15
8	11-1/2	3.25
9	12	3.35
10	12-1/2	3.44
11	13	3.54
12	14	3.74
13	14-1/2	3.83
14	15	3.93
15	7-1/2	2.45
16		

RAIL SECTION	BOLT SIZE
80 lb. HF, CANADIAN NATIONAL, DUDLEY, ARA-A, ARA-B OR SPLICE BARS FROM GTPR, ICR, NTR, CANADIAN NORTHERN	7/8"
85 lb. ALL SECTIONS, EXCEPT DUDLEY, HF	7/8"
90 lb. IRT, ASCE, C&NW, UPS, AR&S FE, RB	1"
100 lb. ALL SECTIONS CNW	1"
110 lb. ALL SECTIONS CNW	1"

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved
Standard/		1" DIAMETER TRACK BOLT OVAL NECK	
Drawn	GWM	Checked	NAM
Approved		VP Engineering & Asset Management	
Date	SEPT 15/2017	Plan Number	GTS-1319
		Rev	1
REFERENCE: TS-1319_R7		Sheet 1 OF 1	