



THE MANUFACTURER'S IDENTIFICATION LETTER AND THE LETTER Q TO SIGNIFY OIL QUENCHED MUST APPEAR CLEARLY ON ALL BOLTS. LETTERS TO BE 1/4" HIGH AND RAISED 1/32".

IDENTIFICATION LETTERS
 C - DOMINION STEEL AND COAL CORP. LTD.
 E - PREMIER STEEL PRODUCTS LTD.
 S - STEEL COMPANY OF CANADA LTD.
 V - PACIFIC BOLT MANUFACTURING CO. LTD.

ITEM NO.	LENGTH OF BOLT ± 1/8	WEIGHT OF BOLT LBS.
1	5-7/8	2.61
2	1 1-1/2	4.02
3	12	4.15
4	12-1/2	4.27
5	13-1/2	4.53
6	14	4.65
7	14-1/2	4.78
8	15	4.90
9	7	3.00
10	7-1/2	3.12

NO. LEGEND
 TRACK STANDARDS-DRAWING NUMBER
 ITEM NUMBER-SPECIFIC BOLT REQUIRED
 GTS-1320/3

NOTES:
 -ALL DIMENSIONS ARE IN INCHES.
 -ALL BOLTS AND NUTS SHALL BE MANUFACTURED IN ACCORDANCE WITH GO TRACK STANDARDS LATEST ISSUE.

RAIL SECTION	BOLT SIZE
90 lb. ARA-A, GN	1 1/8"
100 lb. ALL SECTIONS EXCEPT CNW	1 1/8"
110 lb. ALL SECTIONS EXCEPT CNW	1 1/8"
112 lb., 115 lb., 124 lb., 127 lb., 130 lb., 131 lb., 132 lb., 136 lb., 140 lb., 141 lb., 152 lb., 155 lb., ALL SECTIONS	1 1/8"

METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm

1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved
Standard/		1-1/8" DIAMETER TRACK BOLT OVAL NECK	
Drawn	Checked	Approved	
MG	GGS	<i>[Signature]</i>	VP Engineering & Asset Management
Date	SEPT 15/2017	Plan Number	GTS-1320 Rev 1
REFERENCE: TS-1320_R1		Sheet 1 OF 1	