



**NOTES:**

- 1- ALL CLIPS MUST BE STAMPED PLAINLY IN  $\frac{1}{2}$ " MINIMUM CHARACTERS AS SHOWN.
- 2- THE USE OF ACETYLENE TORCH OR OTHER BURNING METHOD FOR CUTTING OR MAKING OF HOLE IN THE MANUFACTURE OF HOLD-DOWN CLIPS IS ABSOLUTELY PROHIBITED.

**MATERIAL:**

- CLIPS TO CONFIRM IN GENERAL WITH LATEST REVISION OF A.S.T.M. SPEC. FOR COMMERCIAL QUALITY HOT ROLLED BAR STEEL, A675

- CHEMICAL REQUIREMENT:	MIN.	MAX.
CARBON	0.15%	0.25%
MANGANESE	0.30%	0.60%
PHOSPHOR		0.04%
SULPHUR		0.05%

<b>METRIC CONVERSION: 1 inch=25.4mm, 1 foot=304.8mm</b>			
1	18/07/27	ADDED IMPERIAL TO METRIC CONVERSION NOTE	
No.	Date	Revision	By Approved
Standard		<b>HOLD . DOWN CLIP</b>	
Drawn	Checked	Approved	<i>[Signature]</i> VP Engineering & Asset Management
MG	GGS		
			
Date	DEC 15, 2017	Plan Number	GTS-1334 Rev 1
REFERENCE: TS-1334			Sheet 1 OF 1