NOTES:

1. 9/16" RADIUS MUST BE APPLIED TO THE FULL LENGTH OF POINT & MANGANESE WING/CREASE MUST BE TAKEN NOT TO OVERGRIND THE FINAL 1/2" AT THE POINT.

2. IDENTIFICATION CHARACTERS TO BE STAMPED 3/16" MINIMUM HEIGHT.

3. WHEN REFERENCING TO FLANGEWAY AND RAISED GUARD GAUGE, DRAWING NUMBER MUST BE STATED AS "A" OR "B" TO INDICATE SPECIFIC GAUGE REQUIRED.

4. ALL DIMENSIONS ARE IN INCHES.

NOTES ON USE OF GAUGES:

1. TO MEASURE TRACK GAUGE AND GUARD CHECK GAUGE, ENSURE GTS-1807 GAUGE IS TIGHT AGAINST FROG POINT.

2. TO MEASURE FLANGEWAY, GTS-1807 GAUGE MUST FIT IN WITH NO MORE THAN 1/32" CLEARANCE ON BOTH SIDES.

MATERIAL

ALCAN ROADING SHEET ALUMINUM NO. 67 TONGAIL FINISH.

THE ABOVE ILLUSTRATES APPLICATIONS OF GAGE GTS-1807 A TO BE USED AT THE 5/8" POINT ONLY.